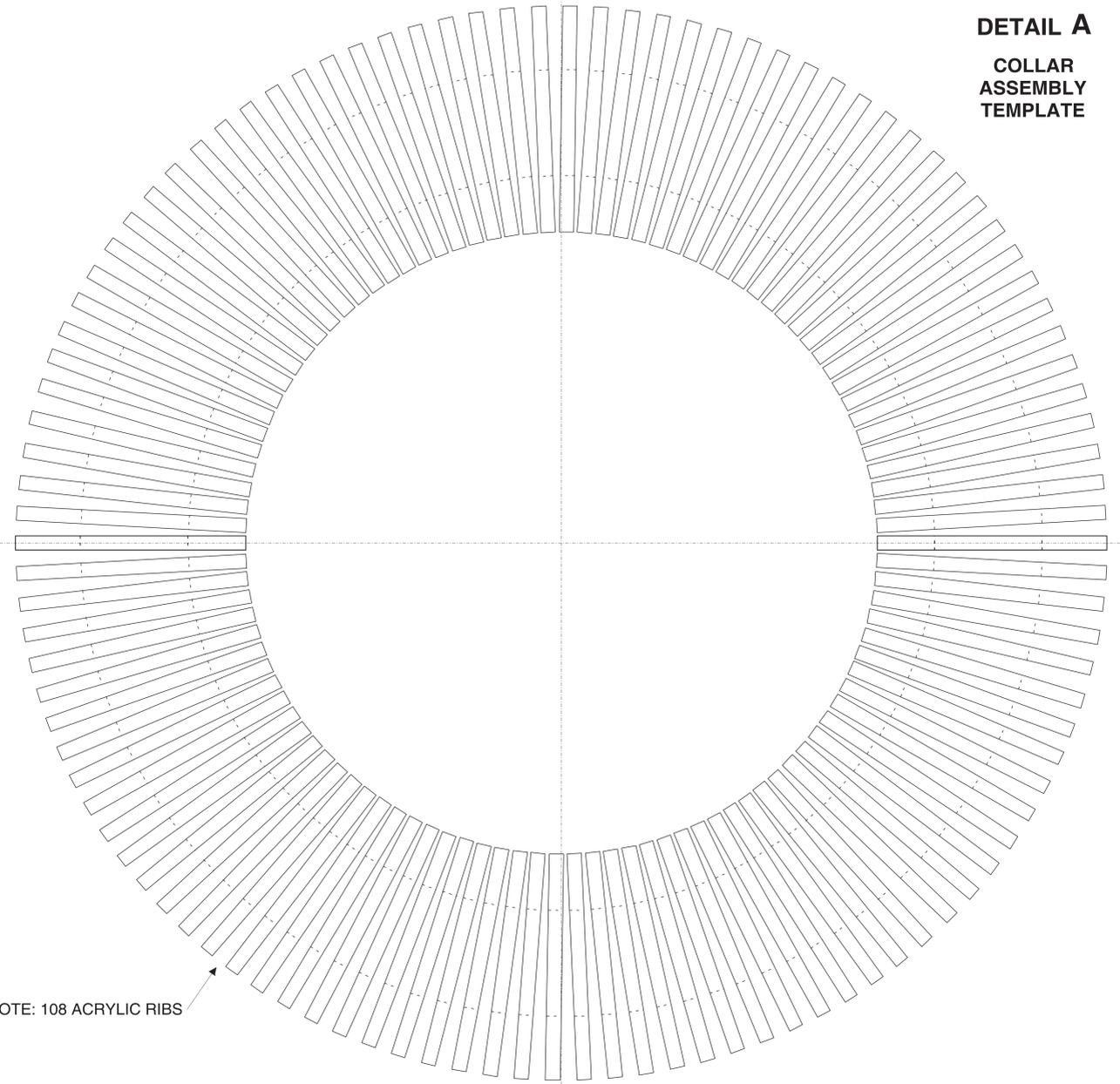


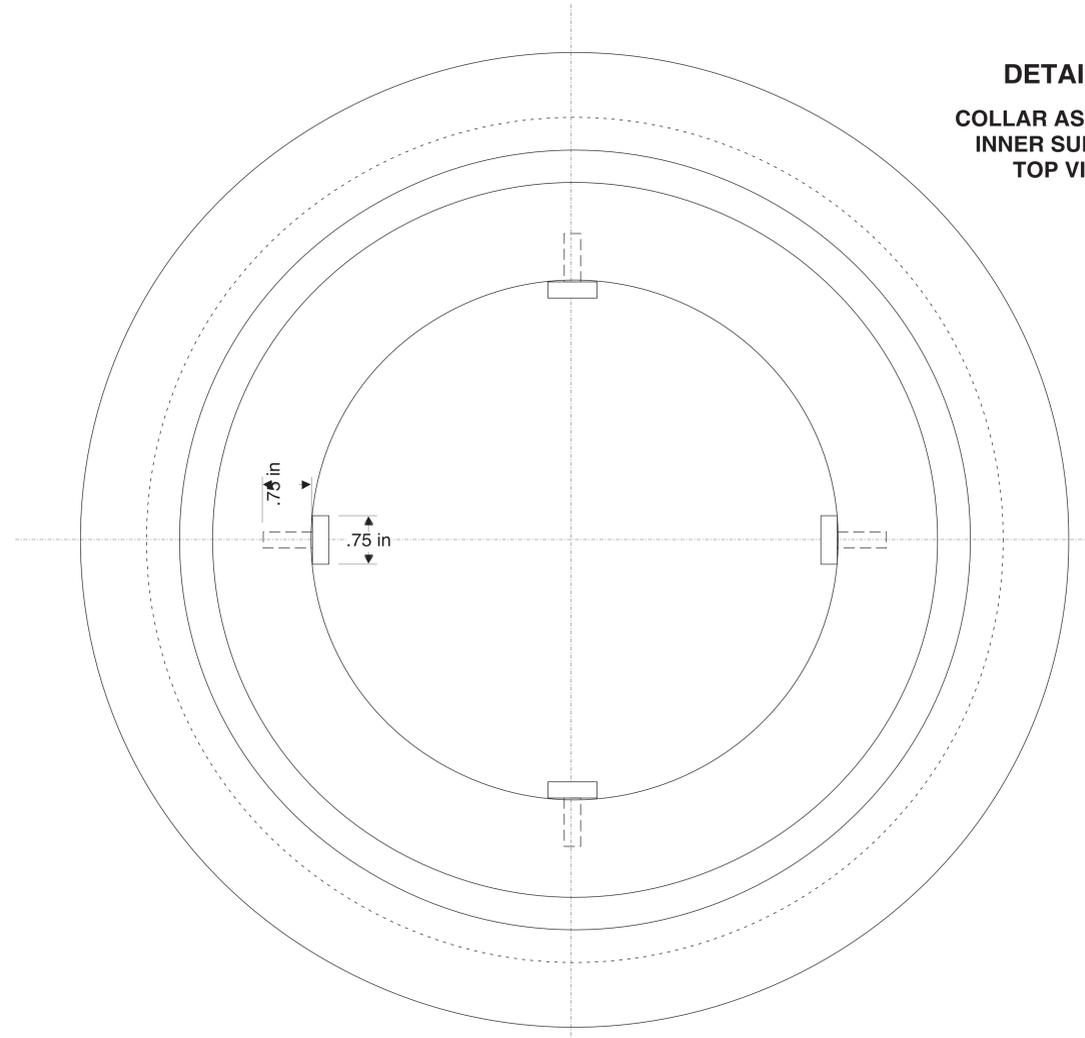
ZONE		REV	DESCRIPTION	DATE	APPROVED
A			CORRECTED OVERALL DIMENSION TO 15.0 IN	10-14-08	D.P.

DETAIL A
COLLAR ASSEMBLY TEMPLATE

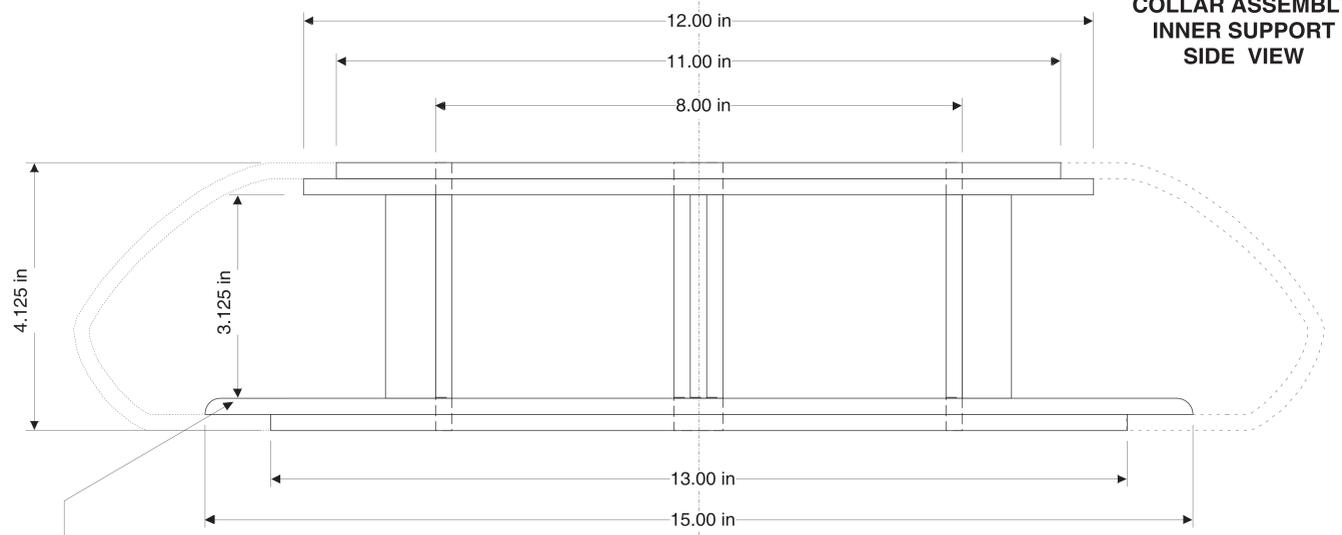


NOTE: 108 ACRYLIC RIBS

DETAIL C
COLLAR ASSEMBLY INNER SUPPORT TOP VIEW

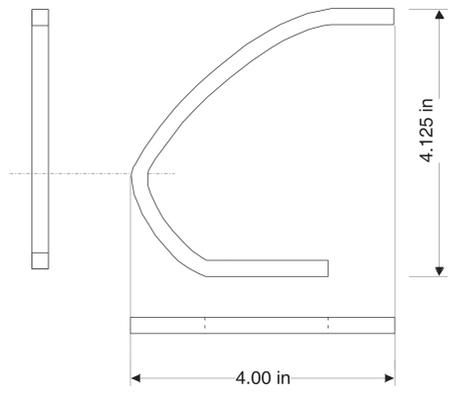


DETAIL D
COLLAR ASSEMBLY INNER SUPPORT SIDE VIEW



NOTE: ALL MATERIAL 0.25 in ACRYLIC

DETAIL B
RIB TEMPLATE



NOTE: MAKE FROM 0.25 in SQUARE ACRYLIC ROD

NOTE: USING THE SUPPORT STRUCTURE WILL PRODUCE A REPLICA THAT IS STRUCTURALLY SOLID & DIMENSIONALLY ACCURATE, BUT INCONSISTANT WITH ORIGINAL CONSTRUCTION METHODS.

ROBOT B9
COLLAR ASSEMBLY

DRAWN BY D. Painter	SIZE 8 1/2 x 11	PSG NO. 84198	DWG NO.	REV A
SCALE 1:1	SHEET 1 of 1			